

_OFFER VALID FROM: 01.03. – 30.04.2025

M4000 - High performance becomes universal.



Our expertise in machining – Your benefits

- System indexable insert can be used across all tools in all M4000 milling cutter bodies
- Maximum efficiency thanks to 4 cutting edges
- Maximum Tool life thanks to Tiger-Tec® Gold cutting tool materials

_M4000 - HIGH PERFORMANCE

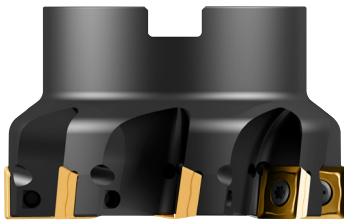
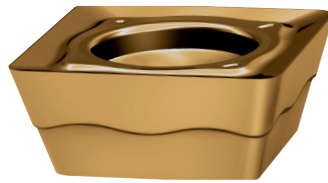
Walter M4000 – becomes universal.

System insert SD ...

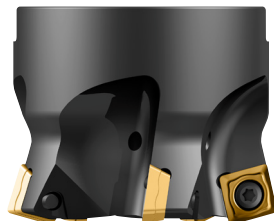
- Square, positive basic shape
- Different Grades and Geometries

Powered by

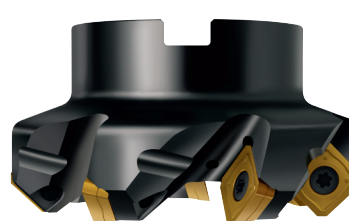
Tiger-tec®Gold



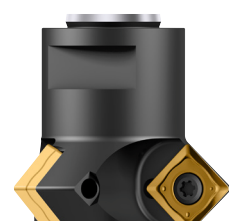
shoulder milling cutter
M4132



High-feed milling cutter
M4002



Face milling cutter
M4003



Chamfer milling cutter
M4574

THE SYSTEM INSERTS

- 15° clearance angle
- Ground base: improves the fit of the Indexable inserts in the insert seat, reduces vibrations

Square one cutting edges:

- Can be used in face milling cutters, corner milling cutters, high-feed milling cutters, drill slot milling cutters, hedgehog milling cutters, chamfering cutters and T-slot milling cutters
- 4 cutting edges
- Fully sintered circumference for maximum efficiency
- Fully ground circumference with secondary cutting edges (45° + 90°) for best component surfaces

YOUR BENEFITS

- High cost-effectiveness and reduced procurement and warehousing costs thanks to universally applicable System insert
- Low Power requirement due to highly positive geometries
- CVD-coated grades (WKP25S, WKP35S and WKP35G) for machining steel and cast iron and (WSM45X) for machining Stainless steels and difficult-to-machine materials
- PVD coated grades (WKK25G, WSM35G and WSP45G) for machining steel and cast iron, Stainless steels and materials that are difficult to machine

Start date is 01.03.2025. Promotion period: 8 weeks or while stocks last. The delivery time is 3 to 5 working days. Promotional goods cannot be exchanged. Images show similar products, subject to change.

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The Indexable insert with Xtra-Performance.

THE TOOL

- High-feed milling cutter M4002 with 3 tooth pitches
- Depth of cut 1.0 / 1.5 / 2.0 mm
- Ø 20-125 mm
- Interfaces: Cylindrical shank, ScrewFit, Cylindrical-modular, Bore adaption

THE APPLICATION

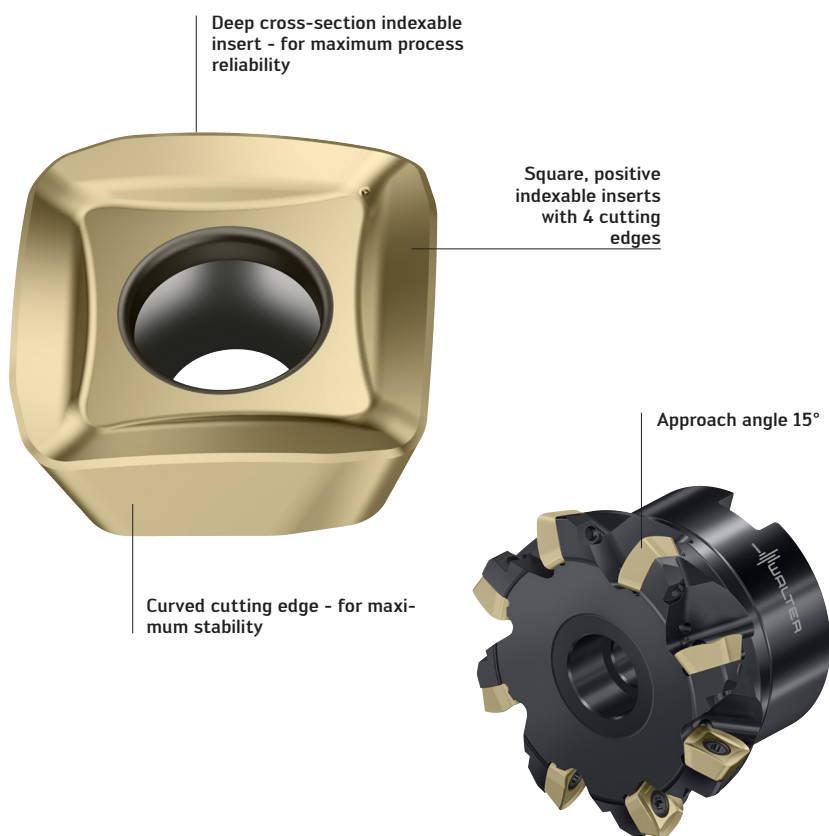
- High-feed milling cutters for steel and cast iron, stainless steels and difficult-to-machine materials
- Long projecting tools
- Demanding tasks in tool and mould making, general mechanical engineering

THE INDEXABLE INSERT

- Square System insert
- Wave-shaped design of the Flank face facilitates geometry selection
- 4 cutting edges
- 15° clearance angle
- Fully sintered circumference for maximum efficiency
- Different shoulder designs

For maximum productivity:

- Indexable inserts SDMX with curved cutting edge
- 2 Indexable insert sizes with secondary cutting edge (SDMX0904ZDR- .. and SDMX-1205ZDR- ..)

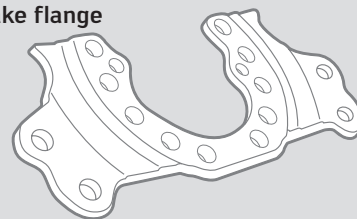


High-feed milling cutter M4002

Fig.: SDMX1205ZDR-E27 WSP45G

APPLICATION EXAMPLE

brake flange



Material: S690Q (1.8928) – ISO P

Tool: M4002-080-B27-08-02

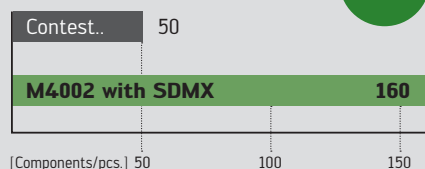
Indexable insert: SDMX1205ZDR-E27

Cutting tool materials: WSP45G

Cutting data:

	Competitors	Walter M4002 with SDMX
v_c (m/min)	280	280
f_z (mm)	0,88	1,12
a_p (mm)	1,3–1,6	1,3–1,6
a_e (mm)	30–40	30–40
v_f (mm/min)	7843	10000

Comparison: Tool life quantity



YOUR BENEFITS

- Maximum productivity thanks to maximum cutting data and Tool life
- Reliable one due to maximum stability thanks to the curved cutting edge when using SDMX Indexable inserts
- Reduced tool costs thanks to universal usability
- Maximum efficiency thanks to Tiger-tec® cutting tool materials, high Number of teeth and low cutting material costs

_FACE MILLING CUTTER M4003

Four cutting edges for unique surfaces.

THE TOOL

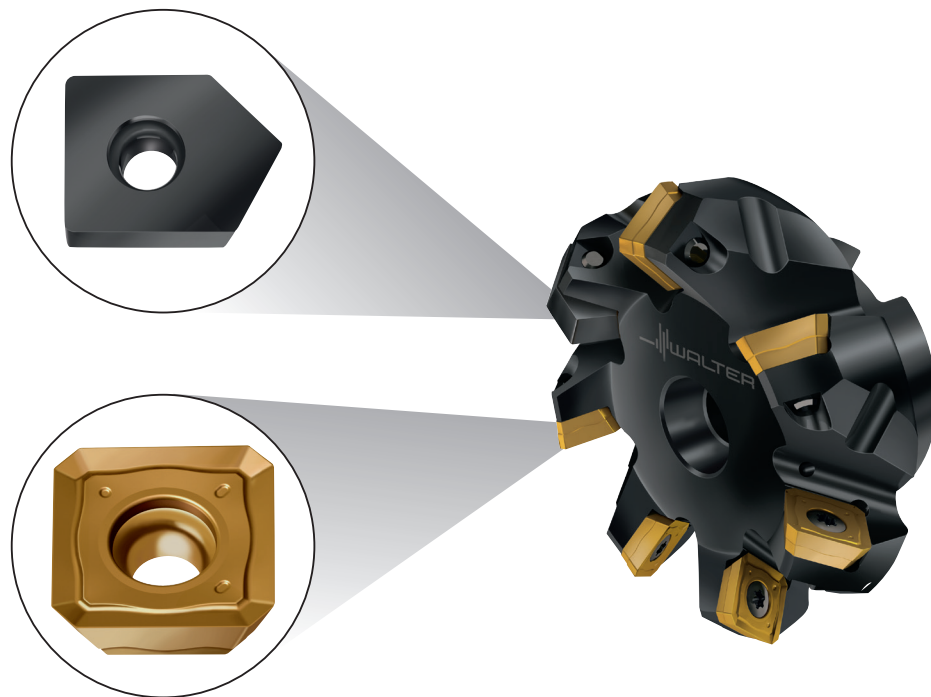
- Face milling cutter with 45° positioning angle and four-edged System insert
- Diameter range 20-125 mm
- With Cylindrical shank and bore adaption
- 2 Insert sizes: SD..09T3.. and SD . 1204 ..
- Depth of cut 4.5 / 6.5 mm

THE APPLICATION

- Face milling cutters for steel, cast iron, Stainless steels, non-ferrous metals and difficult-to-machine materials
- Roughing, Semi-finishing and Finishing

THE INDEXABLE INSERT

- Square System inserts with facets
- 15° clearance angle
- Fully sintered circumference for maximum efficiency
- Fully ground circumference for maximum precision
- Various geometries available
- CVD-coated grades: WKP25S, WKP35S, WKP35G and WSM45X
- 3 PVD coated Grades: WKK25G, WSM35G and WSP45G
- Uncoated cermet Grade WEP20 for Finishing



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Tiger-tec®Gold

Walter M4003 Face milling cutter

Fig.: M4003

YOUR BENEFITS:

- Highly economical thanks to universal System insert
- Reduced procurement and warehousing costs
- 4 cutting edges per Indexable insert
- Savings in machining steps thanks to Roughing/finishing insert combinations
- Low Power requirement due to highly positive geometries



View product animation:
www.youtube.com/waltertools

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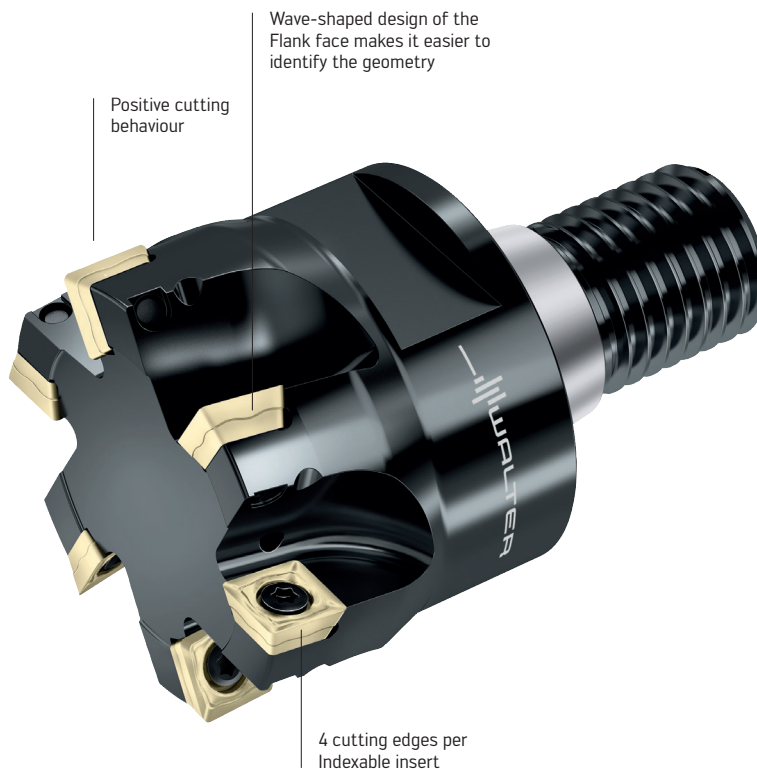
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_M4132 CORNER CUTTER

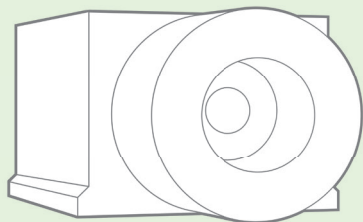
Strong even in heavy machinable material.

THE TOOL

- Shoulder milling cutter with four-edged System Insert
Diameter range 16-125 mm
- Modular ScrewFit and cylindrical-modular interface, Weldon shank or bore adaption
- 3 Indexable insert sizes: SD..06T2.., SD..09T3.. and SD ... 1204 ..
- Depth of cut: 5.6 / 8.4 / 11.6 mm



Valve housing - Roughing external contour

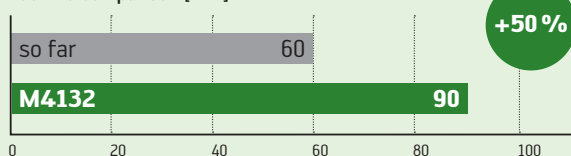


Material: X 6CrNiMoTi 17-12-2 (1.4571), ISO M
Tool: M4132-050-B22-06-09
Indexable insert: SDMT09T308-F57
Cutting tool materials: WSP45G

Cutting data:

	so far	M4132
Number of teeth	5	6
D _c	50 mm	50 mm
v _c	181 m/min	181 m/min
f _z	0,167 mm	0,167 mm
a _p	7 mm	7 mm
a _e	5 mm	5 mm

Tool life comparison [min]



INDEXABLE INSERTS

- Square system indexable inserts: Can be used in face milling, corner milling, high-feed milling, drilling slot milling, hedgehog milling, chamfering and T-slot milling cutters
- Wave-shaped design of the Flank face facilitates geometry selection
- 4 cutting edges
- 15° clearance angle
- Fully sintered circumference for maximum efficiency
- Fully ground circumference with facets for the best surfaces on the component

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THE APPLICATION

- For Face/shoulder milling and shoulder milling in all steel and Cast iron materials, Stainless steels and difficult-to-machine materials

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_CHAMFER CUTTER M4574

Milling economically - with four cutting edges per Indexable insert.

THE TOOL

- Face Milling Cutter Kappa 30°, 45°, and 60° with 4-Edged Indexable Insert
- Diameter range: 8–40 mm
- With modular ScrewFit interface, cylindrical-modular interface, or cylindrical shank
- 3 indexable insert sizes: SD..06T2..., SD..09T3..., and SD..1204..
- Extra-long cylindrical shanks can be individually shortened.



INDEXABLE INSERTS

- Square System insert, can be used in face milling, corner milling, high-feed milling, drilling groove milling, hedgehog milling, Chamfer milling and T-slot milling cutters
- Wave-shaped design of the Flank face makes it easier to identify the geometry
- 4 cutting edges
- 15° clearance angle
- Fully sintered circumference for maximum efficiency

Powered by Tiger-tec® Gold

THE APPLICATION

- For chamfering and deburring all steel and Cast iron materials, Stainless steels and difficult-to-machine materials
- Forward and Back chamfering

High economic efficiency

- Reduced procurement and warehousing costs thanks to universally applicable System insert
- 4 cutting edges per Indexable insert

Resource-saving concept

- Low Power requirement due to highly positive geometries

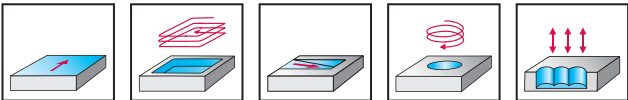
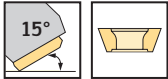
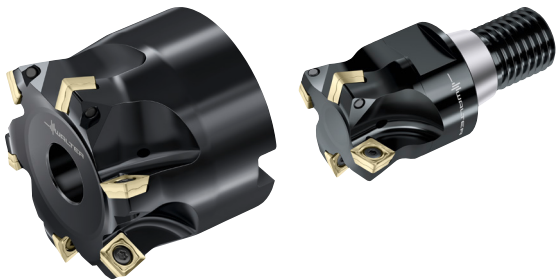
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- CVD-coated grades (WKP25S, WKP35S, WKP35G) for machining steel and cast iron and 1 CVD-coated grade (WSM45X) for machining Stainless steels and difficult-to-machine materials
- PVD coated grades (WKK25G, WSM35G and WSP45G) for steel and cast iron machining, for machining Stainless steels and for machining difficult-to-cut materials

High-feed milling cutter
M4002

- 4 cutting edges per Indexable insert

Save on price,
but not on quality.



	P	M	K	N	S	H	O
M4002	●●	●●	●●	●●	●●	●●	●●

Tool	designation	D _c mm	D _a mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	a _r mm	z	No. of WSP	Models	Price	order quantity
 ScrewFit	M4002-020-T18-02-01BOW	8,4	20	18,5	30		1	5,7	2	20	SD .. 06 ..		
	M4002-025-T22-02-01,5BOW	8,3	25	22	40		1,5	8,4	2	20	SD .. 09 ..		
	M4002-025-T22-03-01BOW	13,4	25	22	35		1	5,7	3	20	SD .. 06 ..		
	M4002-032-T28-03-01,5BOW	15,3	32	28	40		1,5	8,4	3	20	SD .. 09 ..		
	M4002-032-T28-04-01BOW	20,4	32	28	40		1	5,7	4	20	SD .. 06 ..		
	M4002-035-T28-03-01,5BOW	18,3	35	28	40		1,5	8,4	3	20	SD .. 09 ..		
 Cylindrical-modular	M4002-040-T36-04-01,5BOW	23,3	40	36	40		1,5	8,4	4	20			
	M4002-042-T36-03-01,5BOW	25,3	42	36	40		1,5	8,4	3	20			
	M4002-020-TC10-02-01BOW	8,4	20	18,5	30		1	5,7	2	20	SD .. 06 ..		
	M4002-025-TC12-02-01,5BOW	8,09	25	22	40		1,5	8,4	2	20	SD .. 09 ..		
	M4002-025-TC12-03-01BOW	13,4	25	22	35		1	5,7	3	20	SD .. 06 ..		
	M4002-032-TC16-03-01,5BOW	15,09	32	28	40		1,5	8,4	3	20	SD .. 09 ..		
 Cylindrical shank	M4002-035-TC16-03-01,5BOW	18,09	35	28	40		1,5	8,4	3	20			
	M4002-035-TC16-04-01BOW	23,4	35	28	40		1	5,7	4	20	SD .. 06 ..		
	M4002-020-A20-02-01BOW	8,4	20	20	30	200	1	5,7	2	20	SD .. 06 ..		
	M4002-025-A25-03-01BOW	13,4	25	25	35	200	1	5,7	3	20			
	M4002-032-A32-04-01BOW	20,4	32	32	40	250	1	5,7	4	20			

Indexable inserts	
designation	order quantity

Indexable inserts	
designation	order quantity

Order example:
When purchasing an M4002-050-B22-05-01,5BOW, at least 50 Indexable inserts (number of indexable inserts), e.g. SDMX0904ZDR-E27 WSP45G, must be ordered and entered in the table on the left.

Sender

Company

Name

Street / house no.

Postcode / City

Date

Date Signature

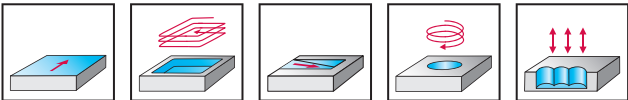
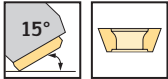
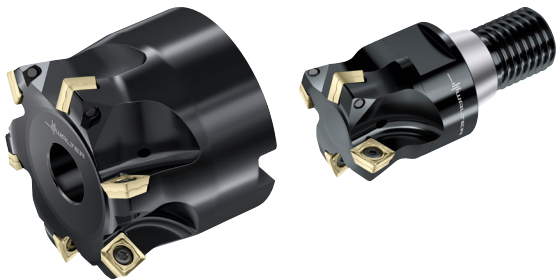
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High-feed milling cutter
M4002

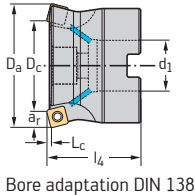
- 4 cutting edges per Indexable insert

Save on price,
but not on quality.



	P	M	K	N	S	H	O
M4002	●●	●●	●●	●●	●●	●●	●●

Tool



Bore adaptation DIN 138

designation	D _c mm	D _a * mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	a _r mm	z	No. of WSP	Models	Price	order quantity
M4002-040-B16-05-01BOW	28,4	40	16	40		1	5,7	5	50	SD .. 06 ..		
M4002-042-B16-04-01,5BOW	25,3	42	16	40		1,5	8,4	4	20	SD .. 09 ..		
M4002-050-B22-04-02BOW	27,2	50	22	40		2	11,4	4	20	SD .. 12 ..		
M4002-050-B22-05-01,5BOW	33,3	50	22	40		1,5	8,4	5	50	SD .. 09 ..		
M4002-050-B22-05-02BOW	27,2	50	22	40		2	11,4	5	50	SD .. 12 ..		
M4002-052-B22-04-01,5BOW	35,3	52	22	40		1,5	8,4	4	20	SD .. 09 ..		
M4002-052-B22-04-02BOW	29,2	52	22	40		2	11,4	4	20	SD .. 12 ..		
M4002-052-B22-05-01,5BOW	35,3	52	22	40		1,5	8,4	5	50	SD .. 09 ..		
M4002-052-B22-05-02BOW	29,2	52	22	40		2	11,4	5	50	SD .. 12 ..		
M4002-052-B22-06-01BOW	40,4	52	22	40		1	5,7	6	50	SD .. 06 ..		
M4002-063-B22-05-02BOW	40,2	63	22	40		2	11,4	5	50	SD .. 12 ..		
M4002-063-B22-06-01,5BOW	46,3	63	22	50		1,5	8,4	6	50	SD .. 09 ..		
M4002-063-B22-06-02BOW	40,2	63	22	40		2	11,4	6	50	SD .. 12 ..		
M4002-066-B27-05-01,5BOW	49,3	66	27	50		1,5	8,4	5	50	SD .. 09 ..		
M4002-066-B27-05-02BOW	43,2	66	27	50		2	11,4	5	50	SD .. 12 ..		
M4002-066-B27-06-01,5BOW	49,3	66	27	50		1,5	8,4	6	50	SD .. 09 ..		
M4002-066-B27-06-02BOW	43,2	66	27	50		2	11,4	6	50	SD .. 12 ..		
M4002-080-B27-06-02BOW	57,2	80	27	50		2	11,4	6	50			
M4002-080-B27-08-02BOW	57,2	80	27	50		2	11,4	8	50			
M4002-085-B27-05-02BOW	62,2	85	27	50		2	11,4	5	50			
M4002-085-B27-06-02BOW	62,2	85	27	50		2	11,4	6	50			
M4002-085-B27-08-02BOW	62,2	85	27	50		2	11,4	8	50			
M4002-100-B32-07-02BOW	77,2	100	32	60		2	11,4	7	50			
M4002-100-B32-09-02BOW	77,2	100	32	60		2	11,4	9	100			
M4002-125-B40-08-02BOW	102,2	125	40	60		2	11,4	8	50			

* Measured via SD .. 06 ..., SD .. 09 ..., SDM ... 12 ..
Body and assembly parts are included in the scope of delivery.

Indexable inserts		Indexable inserts	
designation	order quantity	designation	order quantity

Best Order example:
When purchasing an M4002-050-B22-05-01.5BOW, at least 50 Indexable inserts (number of indexable inserts), e.g. SDM0904ZDR-E27 WSP45G, must be ordered and entered in the table on the left.

Sender

Company

Name

Street / house no.

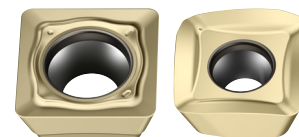
Postcode / City

Date

Date Signature

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Indexable inserts

designa-tion	Tolerance class	Number of cutting edges	r mm	b mm	P				M				K				N		S		
					CC				CC				CC				CC	UC	CC		
					WKP25S	WKP35G	WKP35S	WSP45G	WSM35G	WSM45X	WSP45G	WAK15	WKK25G	WKP25S	WKP35G	WKP35S	WKN15	WK10	WSM35G	WSM45X	WSP45G
	SDHT09T308-G88	H	4	0,8													⊕	⊕			
	SDMT09T308-D57	M	4	0,8	⊕	⊕	⊕	⊕	⊕		⊕		⊕	⊕	⊕	⊕			⊕	⊕	⊕
	SDMT09T308-F57	M	4	0,8	⊕	⊕	⊕	⊕	⊕		⊕	⊕		⊕	⊕	⊕			⊕	⊕	⊕
	SDMT09T312-F57	M	4	1,2		⊕	⊕	⊕							⊕	⊕					⊕
	SDMT09T316-F57	M	4	1,6		⊕	⊕	⊕							⊕	⊕					⊕
	SDMT09T320-F57	M	4	2,0		⊕	⊕	⊕	⊕	⊕					⊕	⊕			⊕	⊕	⊕
	SDMW09T308-A57	M	4	0,8	⊕	⊕	⊕						⊕	⊕							
	SDMW09T320-A57	M	4	2,0		⊕		⊕			⊕		⊕	⊕	⊕						⊕
	SDHT06T204-G88	H	4	0,4													⊕	⊕			
	SDMT06T204-D57	M	4	0,4	⊕	⊕	⊕	⊕	⊕			⊕	⊕	⊕	⊕	⊕			⊕	⊕	⊕
	SDMT06T204-F57	M	4	0,4	⊕	⊕	⊕	⊕	⊕		⊕	⊕		⊕	⊕	⊕			⊕	⊕	⊕
	SDMT06T208-F57	M	4	0,8		⊕	⊕	⊕							⊕	⊕					⊕
	SDMT06T212-F57	M	4	1,2		⊕	⊕	⊕	⊕	⊕					⊕	⊕			⊕	⊕	⊕
	SDMW06T204-A57	M	4	0,4	⊕	⊕	⊕						⊕	⊕	⊕						
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	SDMT120408-F57	M	4	0,8	⊕	⊕	⊕	⊕	⊕		⊕	⊕		⊕	⊕	⊕			⊕	⊕	⊕
	SDMT120412-F57	M	4	1,2		⊕	⊕	⊕							⊕	⊕					⊕
	SDMT120416-F57	M	4	1,6		⊕	⊕	⊕							⊕	⊕					⊕
	SDMT120420-F57	M	4	2,0		⊕	⊕	⊕							⊕	⊕					⊕
	SDMT120425-F57	M	4	2,5		⊕	⊕	⊕	⊕	⊕					⊕	⊕			⊕	⊕	⊕
	SDMW120408-A57	M	4	0,8	⊕	⊕	⊕						⊕	⊕	⊕						
	SDMW120425-A57	M	4	2,5		⊕		⊕			⊕		⊕	⊕	⊕						⊕
	SDMT09T3ZDR-D57	M	4	0,8	1,2	⊕	⊕	⊕						⊕	⊕						⊕
	SDMX0904ZDR-E27	M	4	1,0	0,8	⊕	⊕	⊕	⊕	⊕				⊕	⊕				⊕	⊕	⊕
	SDMX0904ZDR-E57	M	4	1,0	0,8	⊕	⊕	⊕	⊕	⊕				⊕	⊕						
	SDMT06T2ZDR-D57	M	4	0,4	1,2	⊕	⊕	⊕						⊕	⊕						⊕
	SDMT1204ZDR-D57	M	4	0,8	1,8	⊕	⊕	⊕						⊕	⊕						⊕
	SDMX1205ZDR-E27	M	4	2,0	1,2	⊕	⊕	⊕	⊕	⊕				⊕	⊕				⊕	⊕	⊕
	SDMX1205ZDR-E57	M	4	2,0	1,2	⊕		⊕	⊕	⊕				⊕	⊕				⊕	⊕	⊕

For indexable inserts SD..120425, the body must be reworked along the perimeter.

$R_{(body)} = r_{(indexable\ insert)}$

CC = Coated carbide

UC = Uncoated carbide

Sender

Company

Name

Street / house no.

Postcode / City

Date

Date Signature

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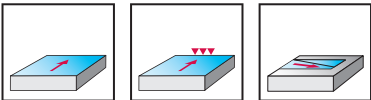
Start date is 01.03.2025. Promotion period: 8 weeks or while stocks last. The delivery time is 3 to 5 working days. Promotional goods cannot be exchanged. Images show similar products, subject to change. **All marketable SD indexable inserts from the M4000 program are part of the promotion. The products shown here are an excerpt from the entire M4000 product range.**

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Face milling cutter
M4003

– 4 cutting edges per Indexable insert

Save on price,
but not on quality.



	P	M	K	N	S	H	O
M4003	●●	●●	●●	●●	●●	●	●

Tool	designation	D _c mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Anzahl WSP	Model	Price	Order quantity
 Cylindrical shank	M4003-020-A20-02-4.5BOW	20	20	35	110	4,5	2	20	SD .. 09 ..		
	M4003-025-A25-03-4.5BOW	25	25	35	110	4,5	3	20			
	M4003-032-A32-04-4.5BOW	32	32	35	110	4,5	4	20			
 Bore adaptations DIN 138	M4003-032-B16-04-4.5BOW	32	16	40		4,5	20	20	SD .. 09 ..		
	M4003-032-B16-05-4.5BOW	32	16	40		4,5	50	50			
	M4003-040-B16-04-4.5BOW	40	16	40		4,5	20	20			
	M4003-040-B16-06-4.5BOW	40	16	40		4,5	50	50			
	M4003-050-B22-06-4.5BOW	50	22	40		4,5	50	50			
	M4003-050-B22-08-4.5BOW	50	22	40		4,5	50	50			
	M4003-063-B22-07-4.5BOW	63	22	40		4,5	50	50			
	M4003-063-B22-10-4.5BOW	63	22	40		4,5	100	100			
	M4003-080-B27-08-4.5BOW	80	27	50		4,5	50	50			
	M4003-080-B27-12-4.5BOW	80	27	50		4,5	100	100			
	M4003-100-B32-09-4.5BOW	100	32	50		4,5	100	100			
	M4003-100-B32-14-4.5BOW	100	32	50		4,5	100	100			

Body and assembly parts
are included in the scope of delivery

Indexable inserts	
designation	order quantity

Indexable inserts	
designation	order quantity

Order example:
When purchasing an M4003-050-B22-06-4.5BOW, at least 50 Indexable inserts (number of inserts), e.g. SDMT09T3AZN-D57, WSP45G, to be ordered and entered in the table on the left

Sender

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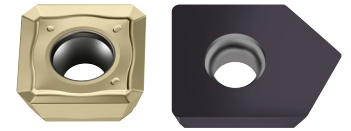
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Indexable inserts

		Tolerance class	Number of cutting edges	r mm	b mm	P						M					K						S		H								
						CC						HT	CC					CC						CC	UC	CC	CC						
Bezeichnung						WHH15X	WKP25S	WKP35G	WKP35S	WPM15G	WSP45G	WXM15	WEP20	WPM15G	WSM35G	WSM45X	WSP45G	WXM15	WAK15	WHH15X	WKK25G	WKP25S	WKP35G	WKP35S	WPM15G	WXM15	WXM15	WK10	WSM35G	WSM45X	WSP45G	WHH15X	
	SDGT09T3AZN-F57	G	4	0,3	1,8	☺	☺	☺	☺	☺				☺		☺	☺		☺			☺	☺	☺					☺		☺		
	SDGT09T3AZN-G77	G	4	0,3	1,4						☺						☺						☺	☺	☺						☺		
	SDHT09T3AZN-G88	H	4	0,3	1,4																							☺	☺				
	SDMT09T3AZN-D57	M	4	0,3	1,4		☺	☺	☺		☺					☺		☺					☺	☺	☺				☺		☺		
	SDMT09T3AZN-F57	M	4	0,3	1,8		☺	☺	☺		☺						☺	☺					☺	☺	☺						☺	☺	
	SDMW09T3AZN-A57	M	4	0,3	1,4			☺	☺									☺						☺	☺						☺	☺	
	SDET09T3AZN-F57	E	4	0,3	1,4								☺							☺				☺	☺								
	SDHX09T3AZR-A88	H	1	0,5	0,22	☺				☺		☺		☺				☺	☺	☺						☺	☺					☺	
	SDHT09T304-G88	H	4	0,016																								☺	☺				
	SDHT09T308-G88	H	4	0,031																								☺	☺				
	SDMT09T304-F57	M	4	0,016				☺	☺		☺							☺						☺	☺						☺		
	SDMT09T308-F57	M	4	0,031			☺	☺	☺		☺					☺	☺		☺			☺	☺	☺	☺					☺	☺	☺	
	SDMT09T312-F57	M	4	0,047				☺	☺		☺							☺						☺	☺						☺	☺	
	SDMT09T316-F57	M	4	0,063				☺	☺		☺													☺	☺						☺	☺	
	SDMT09T320-F57	M	4	0,079				☺	☺		☺					☺	☺							☺	☺					☺	☺	☺	
	SDMT09T308-D51	M	4	0,031			☺	☺	☺		☺												☺	☺	☺					☺	☺	☺	
	SDMT09T308-D57	M	4	0,031			☺	☺	☺		☺					☺		☺				☺	☺	☺	☺					☺	☺	☺	
	SDMW09T308-A57	M	4	0,031			☺	☺	☺														☺	☺	☺						☺	☺	
	SDMW09T320-A57	M	4	0,079				☺			☺							☺					☺	☺							☺	☺	☺

CC = Coated carbide
UC = Uncoated carbide

Indexable inserts	
designation	order quantity

Indexable inserts	
designation	order quantity

Order example:
When purchasing an M4003-050-B22-06-4.5BOW, at least 50 Indexable inserts (number of inserts), e.g. SDMT09T3AZN-D57, WSP45G, to be ordered and entered in the table on the left

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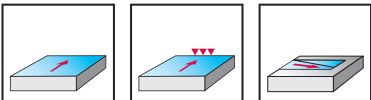
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Face milling cutter
M4003

– 4 cutting edges per Indexable insert

Save on price,
but not on quality.



	P	M	K	N	S	H	O
M4003	●	●	●	●	●	●	●

Tool	designation	D _c mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Anzahl WSP	Model	Price	Order quantity
 Zylinderschaft	M4003-025-A25-02-6.5BOW	25	25	35	110	6,5	20	20	SD .. 12 ..		

Tool	designation	D _c mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Anzahl WSP	Model	Price	Order quantity
 Bohrungsaufnahme DIN 138	M4003-040-B16-04-6.5BOW	40	16	40		6,5	4	20	SD .. 12 ..		
	M4003-050-B22-04-6.5BOW	50	22	40		6,5	4	20			
	M4003-050-B22-05-6.5BOW	50	22	40		6,5	5	50			
	M4003-063-B22-05-6.5BOW	63	22	40		6,5	5	50			
	M4003-063-B22-07-6.5BOW	63	22	40		6,5	7	50			
	M4003-080-B27-06-6.5BOW	80	27	50		6,5	6	50			
	M4003-080-B27-09-6.5BOW	80	27	50		6,5	9	100			
	M4003-100-B32-07-6.5BOW	100	32	50		6,5	7	50			
	M4003-100-B32-11-6.5BOW	100	32	50		6,5	11	100			
	M4003-125-B40-08-6.5BOW	125	40	63		6,5	8	50			
	M4003-125-B40-13-6.5BOW	125	40	63		6,5	13	100			
	M4003-160-B40-09-6.5BOW	160	40	63		6,5	9	100			
	M4003-160-B40-15-6.5BOW	160	40	63		6,5	15	100			

Body and assembly parts
are included in the scope of delivery

Indexable inserts	Indexable inserts
designation	order quantity

Indexable inserts	Indexable inserts
designation	order quantity

Order example:
When purchasing an M4003-050-B22-06-4.5BOW, at least 50 Indexable inserts (number of inserts), e.g. SDMT09T3AZN-D57, WSP45G, to be ordered and entered in the table on the left

Sender

Company

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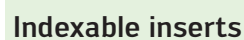
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CC = Coated carbide
UC = Uncoated cermet
UCa = Uncoated carbide

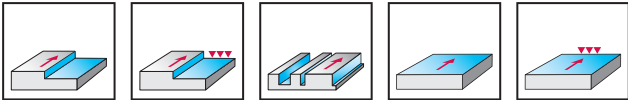
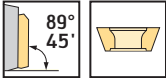
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shoulder milling cutter

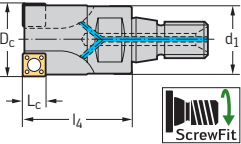
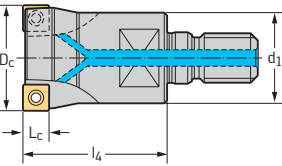
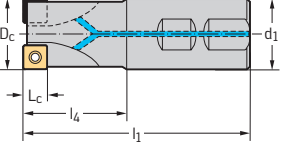
M4132

– 4 cutting edges per Indexable insert

Save on price,
but not on quality.



	P	M	K	N	S	H	O
M4132	●	●	●	●	●	●	●

Tool	designation	D _c mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Quantity WSP	Models	Price	order quantity
 ScrewFit	M4132-016-T14-02-06BOW	16	14,5	25		5,6	2	20	SD .. 06 ..		
	M4132-020-T18-02-06BOW	20	18,5	30		5,6	2	20			
	M4132-020-T18-03-06BOW	20	18,5	30		5,6	3	20			
	M4132-025-T22-02-09BOW	25	22	35		8,4	2	20	SD .. 09 ..		
	M4132-025-T22-03-06BOW	25	22	35		5,6	3	20	SD .. 06 ..		
	M4132-025-T22-04-06BOW	25	22	35		5,6	4	20			
	M4132-032-T28-03-09BOW	32	28	40		8,4	3	20	SD .. 09 ..		
	M4132-040-T36-04-09BOW	40	36	40		8,4	4	20			
	M4132-050-T45-06-09BOW	50	45	40		8,4	6	20			
 Cylindrical-modular	M4132-016-TC08-02-06BOW	16	14,5	25		5,6	2	20	SD .. 06 ..		
	M4132-020-TC10-02-06BOW	20	18,5	30		5,6	2	20			
	M4132-020-TC10-03-06BOW	20	18,5	30		5,6	3	20			
	M4132-025-TC12-02-09BOW	25	22	35		8,4	2	20	SD .. 09 ..		
	M4132-025-TC12-03-06BOW	25	22	35		5,6	3	20	SD .. 06 ..		
	M4132-025-TC12-04-06BOW	25	22	35		5,6	4	20			
	M4132-032-TC16-02-09BOW	32	28	40		8,4	2	20	SD .. 09 ..		
 DIN 1835 B	M4132-016-W16-02-06BOW	16	16	31	80	5,6	2	20	SD .. 06 ..		
	M4132-020-W20-02-06BOW	20	20	39	90	5,6	2	20			
	M4132-020-W20-03-06BOW	20	20	39	90	5,6	3	20			
	M4132-025-W25-02-09BOW	25	25	43	100	8,4	2	20	SD .. 09 ..		
	M4132-025-W25-03-06BOW	25	25	43	100	5,6	3	20	SD .. 06 ..		
	M4132-025-W25-04-06BOW	25	25	43	100	5,6	4	20			
	M4132-032-W32-02-09BOW	32	32	49	110	8,4	2	20	SD .. 09 ..		
	M4132-032-W32-03-09BOW	32	32	49	110	8,4	3	20			
	M4132-040-W40-04-09BOW	40	40	49	120	8,4	4	20			

The body and mounting parts are included in the delivery.

Indexable inserts		Indexable inserts	
designation	order quantity	designation	order quantity

Order example:
When purchasing an M4132-032-T28-03-09BOW, at least 20 Indexable inserts (number of indexable inserts), e.g. SDGT09T3PDR-D57 WSP45G, must be ordered and entered in the table on the left.

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Date

Date Signature

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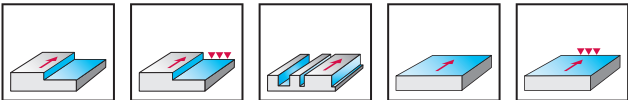
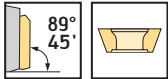
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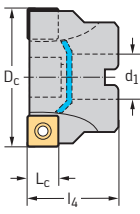
shoulder milling cutter
M4132

– 4 cutting edges per Indexable insert

Save on price,
but not on quality.



	P	M	K	N	S	H	O
M4132	●●	●●	●●	●●	●●	●	●

Tool	designation	D _c mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Quantity WSP	Models	Price	order quantity
 Bore adaptation DIN 138	M4132-040-B16-04-09BOW	40	16	40		8,4	4	20	SD .. 09 ..		
	M4132-040-B16-05-09BOW	40	16	40		8,4	5	50			
	M4132-050-B22-04-09BOW	50	22	40		8,4	4	20			
	M4132-050-B22-04-12BOW	50	22	40		11,6	4	20	SD .. 12 ..		
	M4132-050-B22-05-12BOW	50	22	40		11,6	5	50			
	M4132-050-B22-06-09BOW	50	22	40		8,4	6	50	SD .. 09 ..		
	M4132-063-B22-05-09BOW	63	22	40		8,4	5	50			
	M4132-063-B22-05-12BOW	63	22	40		11,6	5	50	SD .. 12 ..		
	M4132-063-B22-06-12BOW	63	22	40		11,6	6	50			
	M4132-063-B22-07-09BOW	63	22	40		8,4	7	50	SD .. 09 ..		
	M4132-080-B27-06-09BOW	80	27	50		8,4	6	50			
	M4132-080-B27-06-12BOW	80	27	50		11,6	6	50	SD .. 12 ..		
	M4132-080-B27-08-09BOW	80	27	50		8,4	8	50	SD .. 09 ..		
	M4132-080-B27-08-12BOW	80	27	50		11,6	8	50	SD .. 12 ..		
	M4132-100-B32-07-12BOW	100	32	50		11,6	7	50			
	M4132-100-B32-09-12BOW	100	32	50		11,6	9	100			
	M4132-125-B40-08-12BOW	125	40	63		11,6	8	50			
	M4132-125-B40-10-12BOW	125	40	63		11,6	10	100			

The body and mounting parts are included in the delivery.

Indexable inserts		Indexable inserts	
designation	order quantity	designation	order quantity

Order example:
When purchasing an M4132-032-T28-03-09BOW, at least 20 Indexable inserts (number of indexable inserts), e.g. SDGT09T3PDR-D57 WSP45G, must be ordered and entered in the table on the left.

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Indexable inserts

	designation	Tolerance class	Number of cutting edges	r mm	b mm	P				M				K				CC		UC		S		
						CC				CC				CC								CC		
						WKP25S	WKP35G	WKP35S	WSP45G	WSM35G	WSM45X	WSP45G	WAK15	WKK25G	WKP25S	WKP35G	WKP35S	WKN15	WK10	WSM35G	WSM45X	WSP45G		
	SDGT06T2PDR-D57	G	4	0.4	1.2	⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕			⊕		⊕			
	SDGT09T3PDR-D57	G	4	0.8	1.2	⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕			⊕		⊕			
	SDGT1204PDR-D57	G	4	0.8	1.6	⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕			⊕		⊕			
	SDHT06T204-G88	H	4	0.4		⊕	⊕	⊕	⊕									⊕	⊕					
	SDMT06T204-D51	M	4	0.4		⊕	⊕	⊕	⊕						⊕	⊕	⊕			⊕				
	SDMT06T204-D57	M	4	0.4		⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕	⊕			⊕				
	SDMT06T204-F57	M	4	0.4		⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕	⊕			⊕				
	SDMT06T208-F57	M	4	0.8			⊕	⊕	⊕						⊕	⊕	⊕			⊕				
	SDMT06T212-F57	M	4	1.2			⊕	⊕	⊕	⊕					⊕	⊕	⊕			⊕				
	SDMW06T204-A57	M	4	0.4		⊕	⊕	⊕							⊕	⊕	⊕							
	SDHT09T304-G88	H	4	0.4														⊕	⊕					
	SDHT09T308-G88	H	4	0.8														⊕	⊕					
	SDMT09T308-D51	M	4	0.8		⊕	⊕	⊕	⊕						⊕	⊕	⊕			⊕				
	SDMT09T308-D57	M	4	0.8		⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕	⊕			⊕				
	SDMT09T304-F57	M	4	0.4			⊕	⊕	⊕						⊕	⊕	⊕							
	SDMT09T308-F57	M	4	0.8		⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕	⊕			⊕				
	SDMT09T312-F57	M	4	1.2			⊕	⊕	⊕						⊕	⊕	⊕							
	SDMT09T316-F57	M	4	1.6			⊕	⊕	⊕						⊕	⊕	⊕							
	SDMT09T320-F57	M	4	2			⊕	⊕	⊕	⊕					⊕	⊕	⊕			⊕				
	SDMW09T308-A57	M	4	0.8		⊕	⊕	⊕							⊕	⊕	⊕							
	SDMW09T320-A57	M	4	2			⊕	⊕	⊕					⊕	⊕	⊕	⊕							
	SDHT120408-G88	H	4	0.8														⊕	⊕					
	SDMT120408-F57	M	4	0.8		⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕	⊕			⊕				
	SDMT120412-F57	M	4	1.2			⊕	⊕	⊕						⊕	⊕	⊕							
	SDMT120416-F57	M	4	1.6			⊕	⊕	⊕						⊕	⊕	⊕							
	SDMT120420-F57	M	4	2			⊕	⊕	⊕						⊕	⊕	⊕							
	SDMT120425-F57	M	4	2.5			⊕	⊕	⊕	⊕					⊕	⊕	⊕			⊕				
	SDMT120408-D51	M	4	0.8		⊕	⊕	⊕	⊕						⊕	⊕	⊕							
	SDMT120408-D57	M	4	0.8		⊕	⊕	⊕	⊕	⊕				⊕	⊕	⊕	⊕			⊕				
	SDMW120408-A57	M	4	0.8		⊕	⊕	⊕							⊕	⊕	⊕							
	SDMW120425-A57	M	4	2.5			⊕	⊕	⊕					⊕	⊕	⊕	⊕							

SD..06T2...: For corner radius $r > 0.4$ mm, the body must be reworked in the corner area.
SD..09T3...: For corner radius $r > 0.8$ mm, the body must be reworked in the corner area.
SD..1204...: For corner radius $r > 0.8$ mm, the body must be reworked in the corner area.

$R_{(body)} = r_{(indexable\ insert)}$

CC = Coated carbide
UC = Uncoated carbide

Sender

Company

Name

Street / house no.

Postcode / City

Date

Date Signature

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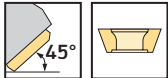
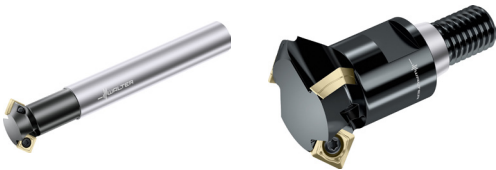
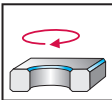
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Chamfer milling cutter

M4574 mm

– 4 cutting edges per Indexable insert

Save on price,
but not on quality.



	P	M	K	N	S	H	O
M4574	●●	●●	●●	●●	●●		

Tool	designation	D _c mm	D _a mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Quantity WSP	Models	Price	order quantity
	M4574-012-T09-02-03BOW	12	20,3	9,7	20		3,5	2	20	SD .. 06 ..		
	M4574-016-T14-03-03BOW	16	24,3	14,5	25		3,5	3	20			
	M4574-020-T18-02-05BOW	20	32,8	18,5	30		5,5	2	20	SD .. 09 ..		
	M4574-025-T22-03-05BOW	25	37,8	22	35		5,5	3	20			
	M4574-032-T28-03-05BOW	32	44,8	28	40		5,5	3	20			
	M4574-032-T28-03-07BOW	32	48,6	28	40		7,5	3	20	SD ..12 ..		

ScrewFit

	M4574-012-TC06-02-03BOW	12	20,3	9,7	20		3,5	2	20	SD .. 06 ..		
	M4574-016-TC08-03-03BOW	16	24,3	14,5	25		3,5	3	20			
	M4574-020-TC10-02-05BOW	20	32,8	18,5	30		5,5	2	20	SD .. 09 ..		
	M4574-025-TC12-03-05BOW	32	37,8	22	35		5,5	3	20			
	M4574-032-TC16-03-05BOW	32	44,8	28	40		5,5	3	20			
	M4574-032-TC16-03-07BOW	32	48,6	28	40		7,5	3	20	SD .. 12 ..		

Cylindrical-modular

	M4574-008-A12-01-03BOW	8	16,3	12	30	120	3,5	1	20	SD .. 06 ..		
	M4574-010-A12-01-03BOW	10	18,3	12	30	120	3,5	1	20			
	M4574-012-A16-01-05BOW	12	24,8	16	40	160	5,5	1	20	SD .. 09 ..		
	M4574-012-A16-02-03BOW	12	20,3	16	40	160	3,5	2	20	SD .. 06 ..		
	M4574-016-A16-02-05BOW	16	28,8	16	40	160	5,5	2	20	SD .. 09 ..		
	M4574-016-A16-03-03BOW	16	24,3	16	40	160	3,5	3	20	SD .. 06 ..		
	M4574-020-A20-02-05BOW	20	32,8	20	40	200	5,5	2	20	SD .. 09 ..		
	M4574-025-A25-02-07BOW	25	41,6	25	40	200	7,5	2	20	SD .. 12 ..		
	M4574-025-A25-03-05BOW	25	37,8	25	40	200	5,5	3	20	SD .. 09 ..		
	M4574-032-A32-03-05BOW	32	44,8	32	40	250	5,5	3	20			
	M4574-032-A32-03-07BOW	32	48,6	32	40	250	7,5	3	20	SD .. 12 ..		
	M4574-040-A32-03-07BOW	40	56,6	32	40	250	7,5	3	20			
	M4574-040-A32-04-05BOW	40	52,8	32	40	250	5,5	4	20	SD .. 09 ..		

Tools with a cylindrical shank can be shortened depending on the application. | The body and mounting parts are included in the delivery.

Sender

Company

Name

Street / house no.

Postcode / City

Date

Date Signature

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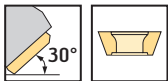
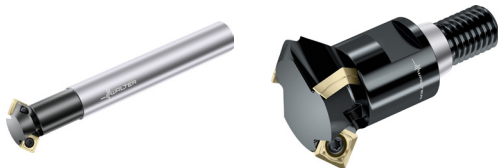
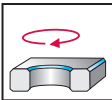
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Chamfer milling cutter
M4574

– 4 cutting edges per Indexable insert

Save on price,
but not on quality.

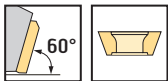


	P	M	K	N	S	H	O
M4574	●●	●●	●●	●●	●●		

Tool	designation	D _c mm	D _a mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Quantity WSP	Models	Price	order quantity
	M4574-008-A12-01-03-3BOW	8	18,4	12	30	120	2,7	1	20	SD .. 06 ..		
	M4574-012-A16-02-03-3BOW	12	22,4	16	40	160	2,7	2	20			
	M4574-016-A16-03-03-3BOW	16	26,4	16	40	160	2,7	3	20			
	M4574-020-A20-02-05-3BOW	20	35,3	20	40	200	4	2	20	SD .. 09 ..		

Cylindrical shank

M4574...-30 with $\kappa = 30^\circ$ | The body and mounting parts are included in the delivery.



	P	M	K	N	S	H	O
M4574	●●	●●	●●	●●	●●		

Tool	designation	D _c mm	D _a mm	d ₁ mm	l ₄ mm	l ₁ mm	L _c mm	z	Quantity WSP	Models	Price	order quantity
	M4574-008-A12-01-03-6BOW	8	14,3	12	30	120	4,8	1	20	SD .. 06 ..		
	M4574-012-A16-02-03-6BOW	12	18,3	16	40	160	4,8	2	20			
	M4574-016-A16-03-03-6BOW	16	22,3	16	40	160	4,8	3	20			
	M4574-020-A20-02-05-6BOW	20	29,5	20	40	200	6,8	2	20	SD .. 09 ..		

Cylindrical shank

M4574...-60 with $\kappa = 60^\circ$ | The body and mounting parts are included in the delivery.

Sender

Company

Name

Street / house no.

Postcode / City

Date

Date Signature

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Indexable inserts

	designation	Tolerance class	Number of cutting edges	r mm	P				M			K				HC	HW	S	
					HC				HC			WAK15	HC					WSM35G	WSP45G
					WKP25S	WKP35G	WKP35S	WSP45G	WSM35G	WSM45X	WSP45G		WKP25G	WKP25S	WKP35G				
	SDHT06T204-G88	H	4	0,4															
	SDMT06T204-D51	M	4	0,4															
	SDMT06T204-D57	M	4	0,4															
	SDMT06T204-F57	M	4	0,4															
	SDMW06T204-A57	M	4	0,4															
	SDHT09T308-G88	H	4	0,8															
	SDMT09T308-D51	M	4	0,8															
	SDMT09T308-D57	M	4	0,8															
	SDMT09T308-F57	M	4	0,8															
	SDMW09T308-A57	M	4	0,8															
	SDHT120408-G88	H	4	0,8															
	SDMT120408-D51	M	4	0,8															
	SDMT120408-D57	M	4	0,8															
	SDMT120408-F57	M	4	0,8															
	SDMW120408-A57	M	4	0,8															

HC = beschichtetes Hartmetall
HW = unbeschichtetes Hartmetall

Indexable inserts		Indexable inserts	
designation	order quantity	designation	order quantity

Order example:

When purchasing an M4574-016-A16-03-03-6BOW, at least 20 inserts (number of inserts), e.g. SDMT06T204-F57 WSP45G, must be ordered and entered in the table on the left.

Sender

Company

Name

Street / house no.

Postcode / City

Date

Date Signature

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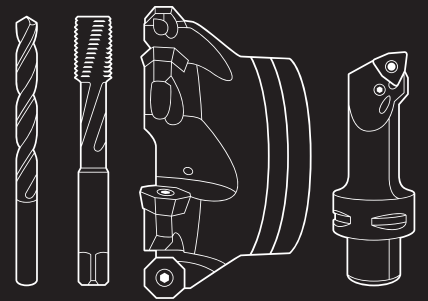
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