



影片
Video

去毛邊專用刀柄

DEBURRING TOOL

內建張力調節機構 · 伸縮10mm · 讓您在恆壓追蹤刀具的同時加工形狀複雜的工件！
Mechanically Compensate 10mm Edge Deviations For Undefined Edges.

1

去毛邊
Deburring



2

能夠加工形狀複雜的表面。
Applicable for deburring uneven surfaces and undefined edges.

3

業界最快等級！高效率！
最高轉速達10,000min-1
Highly efficient with a max.
revolution of 10,000 min-1.

4

根據工件材質和去毛邊量更換配件即可調整
(內含3種不同長度墊片)
Includes three different lengths of gaskets to adjust compensation based on various workpiece materials and deburring needs.

切削參數 Cutting Parameters				
	轉速 S (rpm)	床台進給 F	下刀量 Ap(mm)	建議搭配墊片長度 Recommended Gasket Length
P	9000-10000	3000-5000	0.5	10MM、15MM
M	9000-10000	2000-3000	0.2	5MM、10MM
N	9000-10000	3000-5000	0.5	5MM

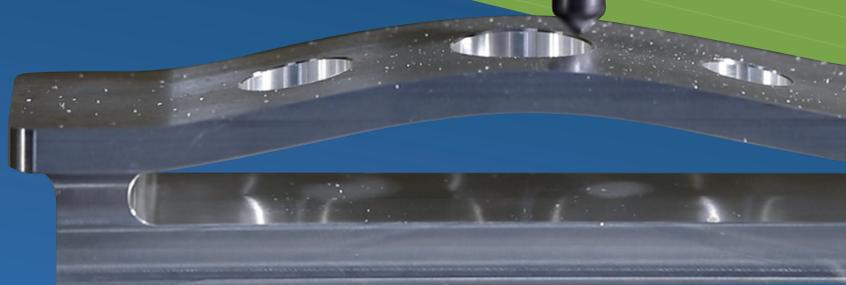


適用工具 Suitable Tools

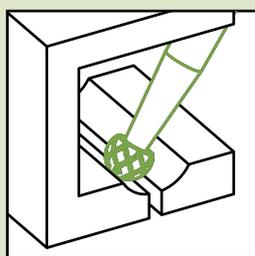
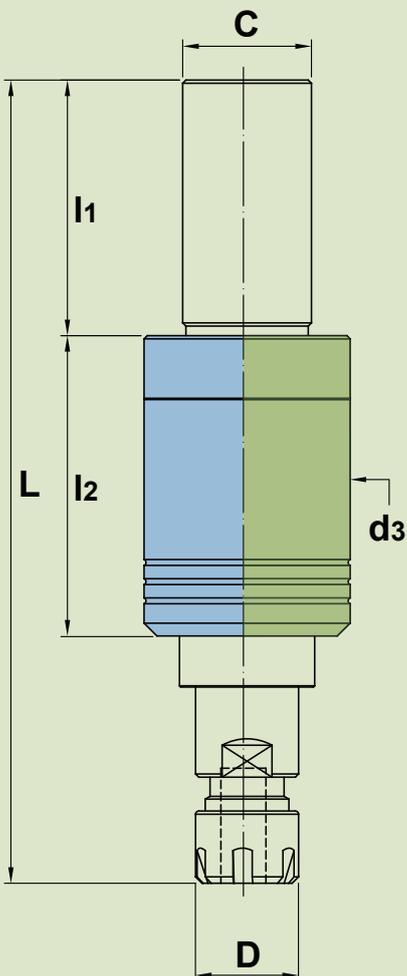
硬質合金棒和端形刷適用於去毛邊工具。
Carbide Deburring Cutters.

適用機器 Suitable Machines

加工中心、各種專用機器等。
CNC Machines and Dedicated Machines.



去毛邊專用刀柄 Deburring Tool



SPT

直柄前伸式刀桿

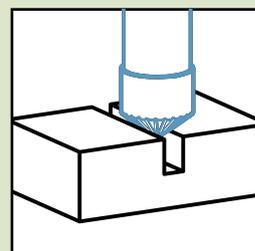
Pull-Type Deburring Tool Holder



SPC

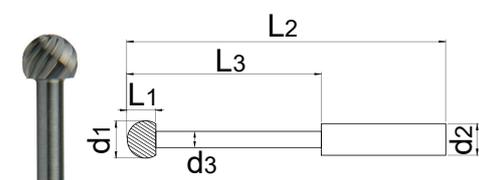
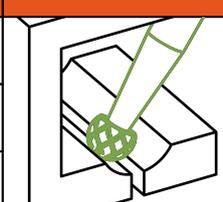
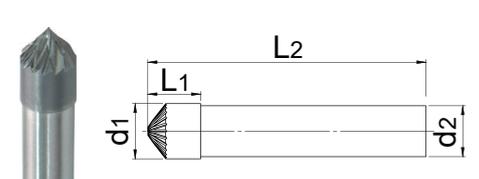
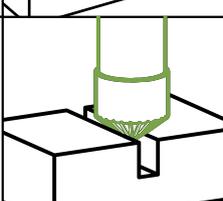
直柄後縮式刀桿

Push-Type Deburring Tool Holder



規格 Spec.	L	l1	l2	D	d3	C
SPT20-ER11M-40	119	40	37	16	32	20
SPC20-ER11M-40	126	40	37	16	32	20

滾磨刀 (去毛刺用) Carbide Rotary Burrs

圖示 Image	規格 Spec.	尺寸 mm						加工應用 Application	搭配刀柄 Compatible with tool holder
		d1	d2	d3	L1	L2	L3		
	CGB0606-50-3-27	6	6	3	4.7	50	27		SPC SPT
	CGB0606-50	6	6	6	4.7	50	-		
	CGB1206-62	12	6	6	11	62	-		
	CGC0606-50	6	6	6	3	50	-		SPC



Website(中文) Website(EN)

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